

# ECOUSTIC® OPUS TRIMMING GUIDELINES

## TRIMMING GUIDELINES

All ecoustic® Panel + Screen products must be installed with the correct top-to-bottom orientation to avoid any variation in color and pattern direction.

The print does not extend to the edges of the panel and screen, therefore an unprinted border occurs on all four sides and the product needs to be trimmed before installation even if using edging profiles.

Make all measurements and cuts based on the printed pattern and not the edge of the panel and screen. The position of the print may not be central within the panel and screen border.

Due to the large scale of the printed panels and screens, slight pattern bowing can occur and the edges of the printed design may not be 100% straight.

Please adhere to the following guidelines to ensure the most effective pattern matching from panel to panel in the horizontal direction.

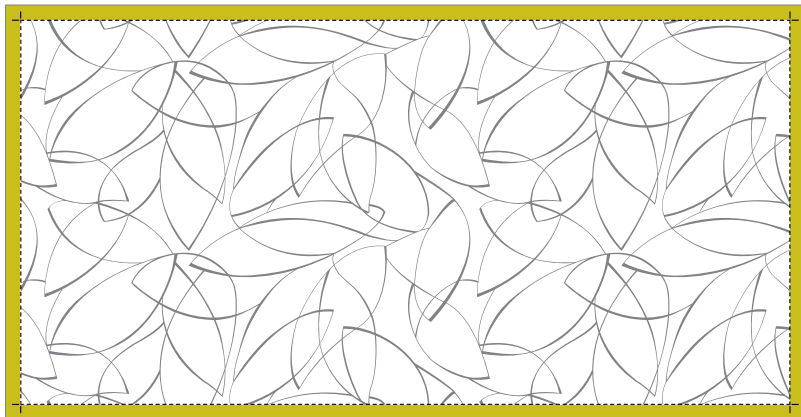
- ecoustic® Panel Opus: take a straight edge and cut along the line where the printed design finishes on the left and right hand side. Avoid losing any of the design if possible. Repeat for the top and bottom sides. The design repeats horizontally and vertically, however once trimmed slight variations in the pattern join may occur due to natural variations in the screen printing process.
- ecoustic® Screen Opus: take a straight edge and cut along the line where the printed design finishes on the left and right hand side. Avoid losing any of the design if possible. Repeat for the top and bottom sides. When joined horizontally a panelling effect will occur therefore a trim is recommended.

Due to the artisan nature of the hand printing process, there may be slight variations in the prints so always check panels side by side for correct pattern matching prior to cutting and installing. Joins may be obvious upon installation and there will be a panelling effect.

**Panel: 8' 11 1/16" x 3' 11 5/8"**



**Screen: 3' 11 5/8" x 7' 11 1/4"**



Screen Size: 3' 11 5/8" x 7' 11 1/4"  
Trim Size: 3' 11 1/4" x 7' 10 1/2"  
Pattern Repeat: 3' 11 1/4" x 7' 10 1/2"

Panel Size: 3' 11 5/8" x 8' 11 1/16"  
Trim Size: 3' 11 1/4" x 8' 10 5/16"  
Pattern Repeat: 3' 11 1/4" x 8' 10 5/16"

----- Trimming line